



# R - 202 ROTARY UNION

Ø`A` ROTOR HOLE	`C` ROTOR THREA D BSP	Ø`E`	`F` BSP T	`H` BSP T	`I` BSP	`J`	`K`	`L`	`M` BSP T	`N` BSP	`O` BSP	`P`	Ø`Q`	Ø`R`	`S`	`T`	Ø`U`	`V`
12.7	1/2" RH 1/2" LH	57	1/2"	1/2"	3/8"	35	145	180	3/8"	1/8"	1/2"	171						
19	3/4" RH 3/4" LH Q.C.	79	3/4"	3/4"	1/2"	38	159	197	1/2"	1/4"	3/8"	190	30	28	8	13	75	55
25.4	1" RH 1" LH Q.C.	85	1"	1"	3/8"	43.2	180	235	3/4"	3/8"	1/2"	223	35	31.8	8	13	80	60
32	1 1/4" RH 1 1/4" LH Q.C.	89	1 1/4"	1 1/4"	1/2"	54	223	277	1"	1/2"	1/2"	272	41	38.1	12.7	12.5	100	75
37	1 1/2" RH 1 1/2" LH Q.C.	115	1 1/2"	1 1/2"	3/4"	59	252	307	1 1/4"	3/4"	3/4"	302	50	45	12.7	15.5	105	80
46	2" RH 2" LH Q.C.	128	2"	2"	1"	64.5	277	343	1 1/2"	3/4"	3/4"	337	59	56	17	15.5	130	100
63	2 1/2" RH 2 1/2" LH Q.C.	157.5	2 1/2"	2 1/2"	1"	89.5	325.5	412	2"	1"	1"	398.5	80	75	20	16	150	120
75	3" RH 3" LH Q.C.	169	3"	3"	1 1/4"	97	370	443	2 1/2"	1"	1 1/2"	458	92.08	88.11	28.57	18.2	180	145
95	4" RH 4" LH Q.C.	210	4"	3"	2"	87.35	423	592	3"	3"	1 1/2"	537	113	109	28.57	21	195	160

## SIPHON TUBE DIMENSIONS OF DFFS & DFRS ROTARY UNIONS

TUBE DIM.	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	3-1/2"	4"
I.D.	3	6	6.35	10	15	20	25	32	40	50	50
O.D.	6	10	13.5	17.5	21.3	26.9	33.7	42.4	48.3	60.3	60.3
`X` BSP	M6	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2"
Ø`Y`	-	8.9	12.6	16.4	18.85	25.3	31.85	41.85	47.8	59.8	59.8
Ø`Z`	-	32	32	45	60	66	75	86	96	98	110